

Notes to accompany the delivery of Zinganised studbolts

1. All studbolts and fixings will be a uniform light-grey colour when delivered.
2. The grey powdery appearance is an oxide layer on the surface of the Zinga. If it is scraped off, a silver finish will be seen underneath - this is pure zinc.
3. During transportation or rough handling the studbolts and nuts may assume a rough or 'patchy' appearance. This is due to the oxide layer being abraded on certain areas and has no affect whatsoever on the performance of the coating.
4. During threading/assembly operations, some powder may be seen to come away from the coating. This is the oxide-layer coming off and not the coating itself. Any areas of bright silver appearance will return to the original matt grey finish after a few days exposure to the weather.
5. Before, during or after assembly, the Zinganized fixings can have another 50µm of Zinga added by brushing or by spraying. This can effectively double the life of the protection of the fixings.
6. No mechanical work (i.e. chamfering etc) must be done on any Zinganized studbolts or other fixings. If it becomes necessary, the affected material must be re-blasted on the re-worked areas before any remedial coating work is done.